HONDA

Honda Cars India Limited
SPL-1, Tapukara Industrial Area
Khushkhera, Distt. - ALWAR
RAJASTHAN 301707
Email : corporate@hondacarindia.com
Tel. : 01493-522000, Fax : 01493-522006
Mobile : 9116630293, 9116630289

0 C

Bhiwadi Ind. Area. Alwar S.O 301019
ER597032872IN, IVR No!: 69825970328 72
10-09-2026 12:13:38, Counter No. 1,
To: SR ENVIR ENGI METAL RSPCB
JAIPUR , JAIPUR, 302001
From: AKASH HONDA CARS INDIA LTD
BHIWADI , ALWAR, 301019
Base Amt: 59.00
To: SR ENVIR ENGI METAL RSPCB
P.Mode: Cash
POR:No, www.indiapost.gov.in

India Post

To,

Date: 09-September-26

Sr. Environmental Engineer (Metal)
Rajasthan State Pollution Control Board
4, Institutional Area, Jhalana Doongri
Jaipur (Rajasthan)

Sub: Submission of Environment Statement Report for the FY 2025-26

Ref: CTO license no. for consents issued to HCIL – TKR:
File No: F(HDF)/Alwar (Tijara)/6986(1)/2022-2023/6339-6341.
Order no: 2022-2023/HDF/9241
Unit Id: 3097

Dear Sir,

We are submitting you the Environment Statement for the FY 2025-26 in Form-V based on existing consent as mentioned above.

This is for your kind information & records.

Thanking You,
Yours faithfully,

For **Honda Cars India Ltd**

HONDA CARS INDIA Tapukara

Authorized Signatory

Cc: The Regional Officer, Rajasthan State Pollution Control Board, RIICO Industrial Area, Phase- II, Phool Bagh Chowk, Bhiwadi (Rajasthan)

Enclosures: Environment Statement - Form V

10/9/26

FORM -V

ENVIRONMENT STATEMENT REPORT

From:

1-Apr-25 to 31-Mar-26

---- Submitted By ----

M/s Honda Cars India Ltd.

SPL-1, Tapukara Industrial Area, Khuskhera,

Dist. - Alwar (Rajasthan)

ENVIRONMENT STATEMENT
FORM –V
(See Rule 14)
Environment Statement for the financial year ending the 31st March 2026

PART –A

(i) Name and address of the owner/ Occupier of the industry operation or process. : Mr. Udit Kumar
Honda Cars India Ltd
SPL-1, Tapukara Industrial Area
Khushkhera, Dist. –Alwar (Raj.)

(ii) Industry category : Red (Large)

(iii) Production Capacity : As given in below table-

Particular	Type	Quantity with Unit
Assembled Passenger Car	Product	1,80,000 Car Sets/Annum
Con Rod Grinding	Product	8,16,000 Car Sets/Annum
Crank Shaft Forging	Product	11,30,160 Nos./Annum
Crank Shaft Grinding	Product	8,16,000 Car Sets/Annum
Cylinder Sleeve	Product	5,50,256 Car Sets/Annum
Emission Lab/Vehicle Testing Facilities	Service	1 N.A.
Engine Assembly	Product	2,39,360 Car Sets/Annum
Engine Block	Product	3,26,200 Car Sets/Annum
Engine Head	Product	3,26,200 Car Sets/Annum
Mission Assembly	Product	5,44,000 Car Sets/Annum
Press Shop (Body Parts Sheet Metal Components)	Product	3,90,000 Car Sets/Annum
Bumper (Plastic Molded) & Other Plastic Parts	Product	2,940 Nos./Day

(i) Year of establishment : Sept – 2008

(ii) Date of the last environmental statement submitted: **29-Sept-2025**

PART - B

Water and Raw Material Consumption

(i) Water consumption m^3/day

Process	KLD	485
Cooling	KLD	412
Domestic	KLD	244
Total	**KLD**	**1141**

Name of product	Process water consumption per unit of product output	
	During the Previous financial year (2024-25)	During the current financial year (2025-26)
Passenger Car	2664.55 Liter/Car	2991.09 Liter/Car

Note: 1. The consumption of Process water as per car is calculated based on total production of cars in 272 working days as per our CTO.
2. Total water consumption reduced from last F.Y. but due to low production in 2025-26, Per car consumption showing increasing trend.

(ii) Raw Material Consumption

Name of raw materials	Name of products	UOM	Consumption of raw material per unit of output	
			During the Previous financial year (2024-25)	During the current financial year (2025-26)
Sheet Metal Blanks	Passenger Car	Kg/Car Set	240.70	227.2
Iron Forging			15.28	13.99
Aluminum Ingot			31.81	41.40
Cylinder sleeve			5.44	3.28

Note – Alm. Ingot Per Car Set weight increase due to model mix-up and some calculation logic update as per actual.

PART – C

Pollution discharged to environment / Unit of output
(Parameters as specified in the consent issued)

For WATER

(a) ETP Outlet Water

Parameter	pH	TSS	COD	BOD	Oil & Grease	Copper	Total Chromium	Iron	Ni	Fluoride	Zinc	Hexavalent Chromium as Cr+6
UOM	-	mg/l	mg/l	mg/l	mg/l	mg/l	mg/l	mg/l	mg/l	mg/l	mg/l	mg/l
RPCB Std.	5.5 - 9.0	100	250	30	10	3	2	3	3	2	5	0.1
April'25	7.71	8.9	69.4	14.9	4.8	1.01	ND	2.08	0.62	ND	1.45	ND
May'25	7.71	8.9	73.2	15.3	5.1	1.01	ND	2.08	0.62	ND	1.45	ND
Jun'25	6.65	5.8	52	10.8	5.4	1.49	ND	2.18	0.67	ND	1.96	ND
Jul'25	7	4.6	36.8	6.8	5.8	1.21	ND	1.89	0.41	ND	1.64	ND
Aug'25	7.65	4	40	8.1	5.6	1.01	ND	1.64	0.37	ND	1.24	ND
Sep'25	7.11	3.6	32	8	6.1	1.12	ND	1.92	0.25	ND	1.46	ND
Oct'25	8.19	13.6	104	20.8	8.9	1.36	ND	2.04	0.29	ND	1.52	ND
Nov'25	7.75	14.2	96	19.2	7.7	1.18	ND	2.06	0.24	ND	1.48	ND
Dec'25	7.48	4.2	28	7.8	5.2	0.98	ND	1.99	0.15	ND	1.1	ND
Jan'26	8.4	7.2	24	7	6.4	1.82	ND	2.06	0.22	ND	1.18	ND
Feb'26	7.54	6.1	52	10.6	7.1	1.35	ND	2	0.18	ND	1.89	ND
Mar'26	7.41	10.3	72	17.1	6.8	1.64	ND	2.12	0.24	ND	1.98	ND

ND: Not Detectable

(b) WWTP Outlet Water

Parameter	pH	TSS	COD	BOD	Oil & Grease	Copper	Total Chromium	Iron	Ni	Fluoride	Zinc	Hexavalent Chromium as Cr+6
UOM	mg/l	mg/l	mg/l	mg/l	mg/l	mg/l	mg/l	mg/l	mg/l	mg/l	mg/l	mg/l
RPCB Std.	5.5-9	100	250	30	10	3	2	3	3	2	5	0.1
Apr'25	7.34	5.9	28	6.1	0	0.35	ND	1.24	0.15	ND	0.71	ND
May'25	7.46	64.7	51.4	11.2	0	0.49	ND	1.53	0.26	ND	0.63	ND
Jun'25	7.28	13.7	32	6.4	3.8	0.84	ND	1.08	0.13	ND	0.98	ND
Jul'25	7.41	7.1	32	6.6	5	0.9	ND	1.61	0.2	ND	1.19	ND
Aug'25	7.26	7	44	9.2	4.8	0.83	ND	1.29	0.15	ND	1	ND
Sep'25	7.49	14.5	48	10.7	5.1	ND	ND	ND	ND	ND	ND	ND
Oct'25	8.05	24.4	68	14.9	6.2	ND	ND	1.29	ND	ND	1	ND
Nov'25	7.9	22.2	64	12.8	5.9	0.78	ND	1.18	0.38	ND	0.88	ND
Dec'25	7.46	18.2	84	18.6	4.8	0.92	ND	1.27	0.26	ND	1.15	ND
Jan'26	8.05	3.1	44	13.2	4.2	0.78	ND	1.18	0.16	ND	1.1	ND
Feb'26	7.81	7.4	40	8.1	4.5	0.94	ND	1.49	0.12	ND	1.19	ND
Mar'26	7.51	23.8	60	12.5	4.8	0.81	ND	1.74	0.15	ND	1.28	ND

ND: Not Detectable

(c) STP Outlet Water -

Parameter	pH	TSS	BOD	COD	O&G	NO_3	Fecal coliform	Ammonium (NH4 - N)	Total Nitrogen
UOM	-	mg/l	mg/l	mg/l	mg/l	mg/l	MPN/100 ml	mg/l	mg/l
RPCB Std.	5.5 - 9.0	100	30	250	10	10	100	5	10
Apr'25	7.2	10.9	4.4	11.8	5.2	4.01	34	4.5	7.6
May'25	7.45	8.5	10.5	40	6.1	5	28	4.8	8.5
Jun'25	7.35	3.9	11.6	40	5.7	5.64	16	4.5	8.4
Jul'25	7.27	4.6	8.8	40	5.1	3.84	14	3.9	5.8
Aug'25	7.58	4.2	8.5	36	5	3.99	17	4.48	7
Sep'25	7.62	13.8	15.4	76	5	4.81	24	4.2	7.7
Oct'25	8.07	19.9	21.8	84	5.4	5.24	28	6.2	9.2
Nov'25	8.35	14.2	13.5	44	4.5	4.1	22	4.2	7.5
Dec'25	7.33	12.9	9.5	38	4	3.98	18	3.75	6
Jan'26	8.5	14.2	18.4	60	5.9	4.25	22	3.96	5.8
Feb'26	7.89	5.9	11.9	48	5	5.84	42	4.1	6.3
Mar'26	8.17	6.5	8.9	32	4.5	6.12	48	4.8	8.3

For AIR Quality

For Process Stack Monitoring

(a) Stack attached to DG sets

Source of sample:				Frequency : Once in a Month		
DG Set (3085 KVA) 1 nos. Stack no. 1						
DG Sets (1500 KVA) 3 nos. Stack no. 2,3 & 8						
DG Set (2000 KVA) 4 nos. Stack no. 4, 5, 6 & 7						
Month	**Stack number**	SPM	Sulphur	NOx	CO	NMHC
		(mg/Nm3)	(%)	ppmv	mg/nm^3	mg/nm^3
RPCB Standards		**50**	**<2**	**650**	**150**	**100**
Apr'25	Stack no.1	24.9	ND	531.4	51.5	28.1
	Stack no.2	37.5	ND	89.1	44.3	23.4
	Stack no.3	38.1	ND	83.5	42.4	22.9
	Stack no.4	36.3	ND	84.9	45.5	24.2
	Stack no.5	40.2	ND	86.1	51.5	28.1

	Stack no.6	41.8	ND	89.1	44.3	23.4
	Stack no.7	40.1	ND	83.5	42.4	22.9
	Stack no.8	40.5	ND	84.9	45.5	24.2
May'25	Stack no.1	22.4	ND	541.3	53.5	27.8
	Stack no.2	36.2	ND	91.4	42.6	22
	Stack no.3	35.6	ND	84.9	45.1	23.3
	Stack no.4	36.3	ND	84.9	45.5	24.2
	Stack no.5	38.6	ND	85.1	48.6	24.9
	Stack no.6	39.2	ND	90.6	45	28.4
	Stack no.7	37.8	ND	88.6	49.6	25
	Stack no.8	35.2	ND	89.4	50.3	22.4
Jun'25	Stack no.1	23.8	ND	486.2	54.3	30.7
	Stack no.2	23.8	ND	93.5	40.3	30.7
	Stack no.3	37.4	ND	86.3	42.6	26.2
	Stack no.4	38.9	ND	88.4	45.3	24.2
	Stack no.5	36.3	ND	83.8	47.3	25.3
	Stack no.6	39.8	ND	88.3	47.3	24.8
	Stack no.7	35.8	ND	90.5	45.3	24.3
	Stack no.8	37.8	ND	88.3	48.6	23
Jul'25	Stack no.1	26.9	ND	492.4	57.3	28.7
	Stack no.2	35.9	ND	91.6	42.3	24.5
	Stack no.3	38.9	ND	35.8	45.5	23..8
	Stack no.4	36	ND	90.3	40.8	25.1
	Stack no.5	38.5	ND	95.3	43.9	24

	Stack no.6	40.5	ND	92.7	45	26.3
	Stack no.7	34.8	ND	88.2	42.6	25.4
	Stack no.8	36.5	ND	93.8	44.3	22.6
Aug'25	Stack no.1	22.3	ND	484.2	52.3	27.5
	Stack no.2	35.9	ND	108.2	45.6	22.3
	Stack no.3	36.4	ND	93.2	48.3	24.6
	Stack no.4	37.3	ND	38.3	38.3	23.8
	Stack no.5	39.6	ND	98.3	45.6	25.2
	Stack no.6	38.3	ND	94.3	42.3	27.6
	Stack no.7	36.3	ND	106.3	47.2	28.8
	Stack no.8	38.4	ND	96.8	41.9	24.6
Sep'25	Stack no.1	26.8	ND	475.3	55.9	32.5
	Stack no.2	38.4	ND	116.3	42.6	26.3
	Stack no.3	39.9	.ND	109.7	46.4	24.4
	Stack no.4	37.6	ND	49.6	49.6	29.3
	Stack no.5	40.3	ND	104.4	46.3	30.4
	Stack no.6	38.3	ND	90.4	45.8	31.9
	Stack no.7	41.5	ND	122.3	42.9	27.8
	Stack no.8	37.8	ND	112.5	49.3	26.9
Oct'25	Stack no.1	24.9	ND	468.6	54.6	34.3
	Stack no.2	37.1	ND	119.6	44.3	29.3
	Stack no.3	36.7	ND	114.3	43.9	26.8
	Stack no.4	38.4	ND	122.3	47.4	27.5
	Stack no.5	41.8	ND	117.2	46.2	31

	Stack no.6	37.1	ND	107.4	48.3	29.6
	Stack no.7	36.7	ND	114.3	47.3	25.9
	Stack no.8	38.4	ND	122.4	46.2	24.9
Nov'25	Stack no.1	27.4	ND	481.3	52.2	35.6
	Stack no.2	39.6	ND	124.4	41.4	28.2
	Stack no.3	37.9	ND	110.4	44.5	29.8
	Stack no.4	39.7	ND	118.4	52.2	35.6
	Stack no.5	40.4	ND	126.2	42.6	32.6
	Stack no.6	38.2	ND	112.7	47.9	28.3
	Stack no.7	37.4	ND	120.3	48.7	28.6
	Stack no.8	38.9	ND	109.7	43.8	26.3
Dec'25	Stack no.1	32.5	ND	465.6	56.2	30.4
	Stack no.2	35.4	ND	116.7	37.4	34.6
	Stack no.3	31.7	ND	119.2	40.2	29.5
	Stack no.4	34.5	ND	127.2	49.2	27.6
	Stack no.5	36.1	ND	132.4	42.9	26.4
	Stack no.6	31.9	ND	124.2	44.4	30
	Stack no.7	36.5	ND	112.5	50.6	32.8
	Stack no.8	35.9	ND	106.4	40.5	28
Jan'26	Stack no.1	26.6	ND	472.5	52.4	33.1
	Stack no.2	32.6	ND	122.4	39.4	31.9
	Stack no.3	34.8	ND	121.2	43.4	25.8
	Stack no.4	39.4	ND	128.4	46.2	29.6
	Stack no.5	39.4	ND	132.4	26.2	29.6

	Stack no.6	36.5	ND	120.1	49.2	32.7
	Stack no.7	33.5	ND	119.6	46.8	28.4
	Stack no.8	38.6	ND	112.2	35.4	25.2
Feb'26	Stack no.1	25.1	ND	485.7	61.4	38.4
	Stack no.2	35.8	ND	139.3	41.8	32.8
	Stack no.3	31.7	ND	119.2	46.3	29.9
	Stack no.4	40.6	ND	129.4	46.3	22.6
	Stack no.5	35.8	ND	135.6	40.3	31.4
	Stack no.6	39.8	ND	127.9	50.8	36.4
	Stack no.7	35.6	ND	130.1	49.8	31.6
	Stack no.8	40.9	ND	121.7	46.6	28.4
Mar'26	Stack no.1	26.2	ND	586.2	65.6	42.6
	Stack no.2	38.6	ND	152.2	46.9	32.4
	Stack no.3	36.2	ND	119.3	40.4	3.04
	Stack no.4	47.8	ND	132.2	56.4	26.4
	Stack no.5	40.2	ND	142.6	49.2	30.4
	Stack no.6	43.9	ND	136.2	58.2	36.4
	Stack no.7	39.7	ND	138.6	54.4	35.6
	Stack no.8	46.5	ND	132.6	49.4	32.6

ND* - Not detectable

(b) Stack attached to Casting Process

Month	Stack Detail	SPM
		mg/Nm3
RPCB Standards		**50**
Apr'25	HPDC Stack-1	23.9
	LPDC Stack-2	26.9
	SPC Stack-4	24.9

May'25	HPDC Stack-1	24.8
	LPDC Stack-2	28.7
	SPC Stack-4	22.8
Jun'25	HPDC Stack-1	23.3
	LPDC Stack-2	26.5
	SPC Stack-4	24.8
Jul'25	HPDC Stack-1	26.2
	LPDC Stack-2	27.8
	SPC Stack-4	23.8
Aug'25	HPDC Stack-1	28.3
	LPDC Stack-2	26.1
	SPC Stack-4	NIO
Sep'25	HPDC Stack-1	25.6
	LPDC Stack-2	29.7
	SPC Stack-4	NIO
Oct'25	HPDC Stack-1	23.4
	LPDC Stack-2	32.5
	SPC Stack-4	28.7
Nov'25	HPDC Stack-1	26.6
	LPDC Stack-2	30.5
	SPC Stack-4	29.4
Dec'25	HPDC Stack-1	18.4
	LPDC Stack-2	21.7
	SPC Stack-4	30.4
Jan'26	HPDC Stack-1	22.1
	LPDC Stack-2	26.4
	SPC Stack-4	NIO
Feb'26	HPDC Stack-1	24.2
	LPDC Stack-2	28.4
	SPC Stack-4	NIO
Mar'26	HPDC Stack-1	30.6
	LPDC Stack-2	46.5
	SPC Stack-4	42.6

NIO* - Not in Operation

(c) Noise Monitoring

Source of sample :			
East: East of Press Shop, North: North side of WTP, South: South of PT Shop, West: West of PT Shop			
Month	**Location**	**Noise Level**	
		Day Time (dB)	**Night Time (dB)**
Standards		**75**	**70**

Apr'25	East: East of Test Track	64.5	59.4
	North: North side of ETB	67.8	60.7
	South: South of Admin Building	65.3	61.6
	West: West of Forging Shop	68.2	62.5
Jul'25	East: East of Test Track	66.6	60.2
	North: North side of ETB	69.4	62.6
	South: South of Admin Building	66.2	64.4
	West: West of Forging Shop	69.4	63.2
Oct'25	East: East of Test Track	67.2	63.4
	North: North side of ETB	71.2	66.3
	South: South of Admin Building	67.8	64.2
	West: West of Forging Shop	73.3	61.4
Jan'26	East: East of Test Track	70.1	66.2
	North: North side of ETB	72.4	68.8
	South: South of Admin Building	69.1	66.3
	West: West of Forging Shop	74.1	63.3

PART -D

HAZARDOUS WASTE

as specified under Hazardous and Other Waste (Management & Transboundary Movement) Rules, 2016

Hazardous Waste	**Total Quantity (Kg.)**	
	During the previous financial year (2024-25)	**During the current financial year (2025-26)**
(a) From process		
Category 5.1- Used Oil/Spent Oil	44,300 Ltr.	40,000 Ltr.
Category 5.2- Waste & Residue Containing Oil	181,080 Kg.	129,000 Kg.
Category 12.5 – Phosphate Sludge	46,200 Kg.	43,000 Kg.
Category 21.2 – Spent Solvent	66,023 Ltr.	51,000 Ltr.
Category 21.1 – Process Waste residues	228,560 Kg.	244,000 Kg.
Category 33.1 - Empty Barrels	55346 Nos.	39,157 Nos.
(b) **From pollution control facilities**		
Category 11.4 – Flue gas dust & other particulars	33,000 Kg.	15,000 Kg.
Category 35.3 – ETP, WWTP Sludge	553,000 Kg.	360,000 Kg.

PART - E

SOLID WASTE

		Total Quantity (MT)	
		During the Previous financial year (2024-25)	**During the current financial year (2025-26)**
(a)	From process	16830.6	12388.6
(b)	From pollution control facility	Nil	Nil
(c)	(1) Qnty recycled or re-utilized within the unit	Nil	Nil
	(2) Sold to recycler (tons)	16520.3	12077.8
	(3) Disposed (Mix Malwa & Garbage in tons)	310.34	310.84

PART - F

Please specify the characterizations (in terms of composition and quantum) of hazardous as well as solid wastes and indicate disposal practice adopted for both these categories of wastes.

Category 5.1 – Used Oil	Stored in Steel drums and sent for recycling to the authorized recycler.
Category 5.2 – Waste & Residue containing oil	Oil soaked cotton waste is stored in HDPE bags and sent for the registered recycler for co processing in the kiln.. Grinding Sludge stored in HDPE bags and sent for Co-Processing.
Category 12.5 – Phosphate Sludge	Phosphate Sludge is stored in container and sent for Co-processing
Category 21.2 – Spent Solvent	Spent Solvent collected in mild steel drums and sent for recycling to the authorized recycler.
Category 21.1 – Paint Sludge	Paint sludge dried in Sludge drying bed and stored in HDPE bags, sent to the registered recycler for co processing in the kiln.
Category 33.1 – Empty Barrels	All the oil and paint contaminated empty barrels are sent to Registered Recycler for recycling.
Category 35.3 – ETP Sludge	Stored in HDPE Bags and sent for Co-Processing
Category 11.4 – Flue gas dust & other particulars	Stored in HDPE Bags and sent for Co-Processing

PART-G

Impact of the pollution abatement measures taken on conservation of natural resources and on the cost of Production:

1. Establishment of Treatment Plant along with multistage RO system for the treatment & reutilization of process effluent in Process - Capacity 1200 KLD.
2. Installation of 3.7 MW solar power plant inside plant premises to increase the renewal energy resource consumption.
3. PM Emission through installation of Dust Collector and Bag filters on Casting Stack. (Investment 50 Million).
4. Rainwater Harvesting facility having recharge Capacity of 1.234 MCM.

PART - H

Additional measures / investment proposal for environment protection including abatement of pollution prevention of pollution:

1. CO2 Emission reduction by **148 Tons / Year** by different activities like, Fix energy reduction by air washer capacity optimization., SPC Production methodology optimization, Coolant Tank Running Optimization in HD2-15.
2. Water Consumption Reduction by **6106 KL/ Year** through Reuse of chip compactor coolant, Automation of water make up line in AL machining to avoid water losses due to overflow, Aerator installation in water taps, AW capacity optimization in FE shop, Condensate water recovery from VRV units installed in PA UPS Room. Etc.
3. Waste generation reduction by **331 Tons/ Year** through different activities like - Raw material wastage reduction by Bar dia Reduction Ø80 to Ø79mm, Recycling of STP Sludge as Vermi Compost, New model child parts production from scarp material, Dross reduction via AL recovery machine etc.

PART - I

Any other particular for improving the quality of the environment

1. Food Waste Reduction by Periodic Awareness Drive in all Canteens for Reduction in Plate Food Wastage from 24 to 23 Gms./ Person.
2. To reduce air pollution by Plantation of Trees to replaced damaged and dead Tree by 550 Nos.